



SINCE 1968

TOUGH
TO BEAT

Style 20
Steam



TECHNICAL INFORMATION

Compliance	IS 2712 Grade W/3	
Category	Asbestos	
Line Callout Number	ASTMF104F112009A9BOE00M9T2	
Colour	Non Metallic	Red/ Black Graphited
	Metallic	With special metallic reinforcement to Enhance strength & stability



Suitable Industries/ Properties

Gasketing Material for General Purposes. Steam jointing for Plant Engineers and Maintenance Professionals.

Parameters	Standard	Unit	Value	
			Non Metallic	Metallic
Density	IS 2712	g/cc	1.80-2.20	1.85-2.40
Tensile Strength	IS 2712	Kg/cm ²	≥ 85	≥ 100
Compressibility	IS 2712	%	8-12	8-12
Recovery	IS 2712	%	≥ 42.5	≥ 45
Ignition Loss	IS 2712	%	≤ 20	≤ 20
Stress Relaxation (Residual Stress)	IS 2712	N/mm ²
Flexibility @RT (Cracking, delamination or distress)	IS 2712	–	OK	OK
Oil Absorption 5 H @ 150°C (Thickness/Mass)	IS 2712	%
Fuel B Absorption 22 H @ RT (Thickness/Mass)	IS 2712	%
Water Absorption 5 H @ 100°C (Thickness/Mass)	IS 2712	%
Recommended Maximum Temperature	--	°C	380	415
Recommended Maximum Pressure	–	Kg/cm ²	45	50

Note:

- All metallic insert sheets are available with graphite finish.



Product Description

Solid run constructed resilient quality product with a high dependability & adaptability to many sealing requirements.



Appropriate/Suitable Media

Suitable for Air, Water, Steam, Saline Solutions, Alkalies, Ammonia & mildly aggressive media. (Low Service Conditions)

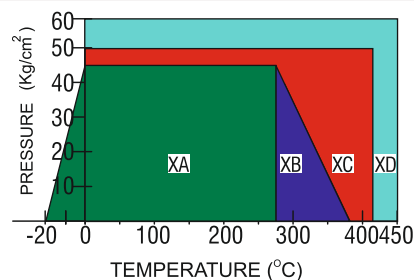


AVAILABLE SIZES

Standard Sheet Size (mm)	1600/1500 x 1500 1600/1500 x 2000 1600/1500 x 3000 1600/1500 x 6000 1525 x 1650 1525 x 5000 2000 x 6000 2000 x 2000 3000 x 3000 1000 x 1000 2000 x 3000
Thickness (mm)	0.40 to 6.00 for Non Metallic & 0.50 to 6.00 for Metallic
Thickness Tolerances (mm)	Upto & including 0.50 = ± 0.05
	Over 0.50, Upto & including 1.00 = ± 0.10
	Over 1.00 Upto & including 2.00 = ± 0.15
	Over 2.00 Upto & including 3.00 = ± 0.20
	Over 3.00 Upto & including 4.00 = ± 0.30
	Over 4.00 = ± 0.40

TYPICAL VALUES FOR A THICKNESS OF 1.60 mm

Gasket Factors	Thickness (mm)	"M" Factor	"Y" Stress (Psi)
	0.80	3.50	6500
	1.60	2.75	3700
	3.20	2.00	1600



PERFORMANCE CHART & RECOMMENDATION

Maximum Values of Temperature and Pressure should not be used simultaneously, they are given only as guidance. Maximum Temperature and Pressure depends not only on the type of gasket material but also on the application conditions such as thickness of material, nature of service medium, type of flange, surface stress etc.

- XA** General suitability using common installation practices under conditions of chemical compatibility
- XB** Maximum performance is ensured through appropriate measures for joint designs and gasket installations. Consultation is recommended.
- XC** Limited application area. Technical consultation is mandatory
- XD** Area not recommended

For detailed selection criteria, technical information, installation guideline and a complete listing of local sales offices please visit www.spitmaan.com

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